

1. The scope of this document is to provide requirements for motor control centers.
  2. The use of draw out breakers shall be switchgear design.
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1. Motor Control Centers shall have a main circuit breaker, control devices, motor thermal overload protection devices, circuit overcurrent protective devices, etc. for all motors greater than ½ HP.
2. Enclosure
  - 2.1 Provide vertical hinged door wiring compartments with access to each starter unit for power and control wiring.
  - 2.2 Provide accessible pullbox compartments at top and bottom of each cubicle, for horizontal wiring between cubicles.
  - 2.3 Assemblies shall be equipped with removable starter/